



**PRODUCTION INSTRUCTION OF PO - 1813 / AO-AZ-2 / CLAY 15855 - SHAGGY BORDER**

| DESCRIPTION               | 50*80              | 60*100             | 70*130             |
|---------------------------|--------------------|--------------------|--------------------|
| Party Quality             | 1800               | 1800               | 1800               |
| Party Weight              | 0.72               | 1.080              | 1.637              |
| Production Quality        | 1873               | 1750               | 1748               |
| Production Weight         | 0.75               | 1.025-1.050        | 1.555-1.590        |
| Pile Height - A           | 41-42 MM           | 41-42 MM           | 41-42 MM           |
| Pile Height - B           | 22-23              | 22-23              | 22-23              |
| Pile Height - C           | 0                  | 0                  | 0                  |
| Stitching 10 Cm A         | 18-19              | 18-19              | 18-19              |
| Stitching 10 Cm B         | 12-13              | 12-13              | 12-13              |
| Stitching 10 Cm C         | 0                  | 0                  | 0                  |
| Width in Line 5 cms       | 11 LINE            | 11 LINE            | 11 LINE            |
| Niddle Gape / Weaving Com | CAM GAPE           | CAM GAPE           | CAM GAPE           |
| 1. Yarn UV/Non UV         | UVC                | UVC                | UVC                |
| 2. Canvas UV/Non UV       | CANVAS 64 .600 GSM | CANVAS 53 .600 GSM | CANVAS 59 .600 GSM |
| 3. Canvas Size            | 64'                | 53'                | 59'                |
| 4. Canvas Quality         | .600 GSM           | .600 GSM           | .600 GSM           |
| 5. Canvas Weight @ PC.    | .280               | .380               | .587               |
| 6. Canvas Cutting Size    | 53*88              | 63*110             | 73*142             |
| 7. Pipen Tanki Fold       | AS PER SAMPLE      | AS PER SAMPLE      | AS PER SAMPLE      |
| 8. Stiching in 5 CMS      | 8-9 TANKE          | 8-9 TANKE          | 8-9 TANKE          |
| 9. Pipen Folder MM        | 38 MM              | 38 MM              | 38 MM              |
| 10. Latex                 | YES                | YES                | YES                |
| 11. Export Packing        | YES                | YES                | YES                |

|                              |                  |                    |                    |
|------------------------------|------------------|--------------------|--------------------|
| <b>12. Carving</b>           | <b>NO</b>        | <b>NO</b>          | <b>NO</b>          |
| <b>TUMBLER / WASHING</b>     | <b>0</b>         | <b>0</b>           | <b>0</b>           |
| <b>PC DYEING WEIGHT</b>      | <b>.725</b>      | <b>1.037</b>       | <b>1.572</b>       |
| <b>PC WASHING WEIGHT</b>     | <b>0</b>         | <b>0</b>           | <b>0</b>           |
| <b>TUMBLING WEIGHT</b>       | <b>0</b>         | <b>0</b>           | <b>0</b>           |
| <b>TUFFTING FINAL WEIGHT</b> | <b>.700-.750</b> | <b>1.025-1.050</b> | <b>1.555-1.590</b> |
| <b>EXTRA WORK WEIGHT</b>     | <b>0</b>         | <b>0</b>           | <b>0</b>           |
| <b>ORDER QUANTITY</b>        | <b>418</b>       | <b>410</b>         | <b>400</b>         |
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|                              |                  |                    |                    |
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